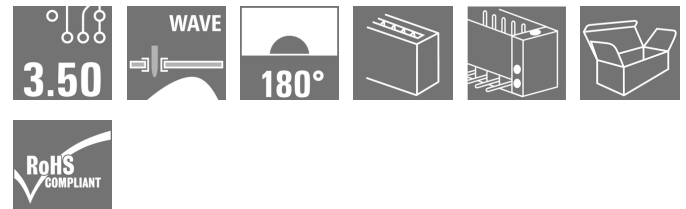
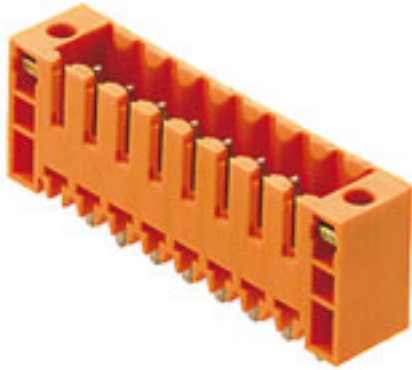


## OMNIMATE Signal - series BL/SL 3.50 SL 3.50/02/180F 3.2SN OR BX

**Weidmüller Interface GmbH & Co. KG**  
Klingenbergstraße 26  
D-32758 Detmold  
Germany  
Fon: +49 5231 14-0  
Fax: +49 5231 14-292083  
www.weidmueller.com

### Product image



Similar to illustration

Pin headers for wave soldering in 3.50 mm pitch

- Plugging direction is parallel (90°), straight 180° or angled (135°) to the PCB
- Housing variant: screw flange (F)
- Packed in a cardboard box (BX)
- Pin header can be coded

### General ordering data

Type	SL 3.50/02/180F 3.2SN OR BX
Order No.	<a href="#">1607500000</a>
Version	PCB plug-in connector, male header, Flange, THT solder connection, 3.50 mm, Number of poles: 2, 180°, Solder pin length (l): 3.2 mm, tinned, orange, Box
GTIN (EAN)	4008190180317
Qty.	100 pc(s).
Product data	IEC: 320 V / 17 A UL: 300 V / 10 A
Packaging	Box

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**Technical data**
**Dimensions and weights**

Width	14 mm	Width (inches)	0.551 inch
Height	14.3 mm	Height (inches)	0.563 inch
Height of lowest version	11.1 mm	Depth	7.5 mm
Depth (inches)	0.295 inch	Net weight	1.1 g

**System specifications**

Product family	OMNIMATE Signal - series BL/SL 3.50	Type of connection	Board connection
Mounting onto the PCB	THT solder connection	Pitch in mm (P)	3.5 mm
Pitch in inches (P)	0.138 inch	Outgoing elbow	180°
Number of poles	2	Number of solder pins per pole	1
Solder pin length (l)	3.2 mm	Solder pin length tolerance	+0.1 / -0.3 mm
Tolerance of solder pin position	± 0.1 mm	Solder pin dimensions	d = 1.2 mm, Octagonal
Solder pin dimensions = d tolerance	0 / -0.03 mm	Solder eyelet hole diameter (D)	1.4 mm
Solder eyelet hole diameter tolerance (D)+	0, 1 mm	L1 in mm	3.5 mm
L1 in inches	0.138 inch	Number of rows	1
Pin series quantity	1	Touch-safe protection acc. to DIN VDE 57 106	Safe from back-of-hand touch
Touch-safe protection acc. to DIN VDE 0470	IP 10	Volume resistance	≤ 5mΩ
Can be coded	Yes	Plugging cycles	25
Plugging force/pole, max.	10 N	Pulling force/pole, max.	10 N

**Material data**

Insulating material	PBT	Colour	orange
Colour chart (similar)	RAL 2000	Insulating material group	IIIa
Comparative Tracking Index (CTI)	≥ 200	Insulation strength	≥ 10 <sup>8</sup> Ω
UL 94 flammability rating	V-0	GWFI	960 °C
Contact material	CuSn	Contact surface	tinned
Layer structure of solder connection	5-7 μm Sn glossy	Layer structure of plug contact	5-7 undefined Sn glossy
Storage temperature, min.	-25 °C	Storage temperature, max.	55 °C
Max. relative humidity during storage	80 %	Operating temperature, min.	-50 °C
Operating temperature, max.	100 °C	Temperature range, installation, min.	-30 °C
Temperature range, installation, max.	100 °C		

**Rated data acc. to IEC**


tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. number of poles (Tu=20°C)	17 A
Rated current, max. number of poles (Tu=20°C)	12 A	Rated current, min. number of poles (Tu=40°C)	14.5 A
Rated current, max. number of poles (Tu=40°C)	10 A	Rated voltage for surge voltage class / pollution degree II/2	320 V
Rated voltage for surge voltage class / pollution degree III/2	160 V	Rated voltage for surge voltage class / pollution degree III/3	160 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	2.5 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	2.5 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	2.5 kV	Short-time withstand current resistance	3 x 1s with 100 A

## OMNIMATE Signal - series BL/SL 3.50 SL 3.50/02/180F 3.2SN OR BX


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## Technical data

### Rated data acc. to CSA

Institute (CSA)		Certificate No. (CSA)	154685-1318353
Rated voltage (Use group B / CSA)	300 V	Rated voltage (Use group D / CSA)	300 V
Rated current (Use group B / CSA)	10 A	Rated current (Use group D / CSA)	10 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

### Rated data acc. to UL 1059

Institute (UR)		Certificate No. (UR)	E60693
Rated voltage (Use group B / UL 1059)	300 V	Rated voltage (Use group D / UL 1059)	300 V
Rated current (Use group B / UL 1059)	10 A	Rated current (Use group D / UL 1059)	10 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

### Packing

Packaging	Box	VPE length	39 mm
VPE width	91 mm	VPE height	101 mm

### Classifications

ETIM 6.0	EC002637	ETIM 7.0	EC002637
eClass 9.0	27-44-04-02	eClass 9.1	27-44-04-02
eClass 10.0	27-44-04-02	UNSPSC	30-21-18-10

### Notes

Notes	<ul style="list-style-type: none"> <li>• Additional colours on request</li> <li>• Gold-plated contact surfaces on request</li> <li>• Rated current related to rated cross-section &amp; min. No. of poles.</li> <li>• P on drawing = pitch</li> <li>• Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.</li> <li>• For additional mechanical support for male connectors with screw flange (...F), we recommend an additional cable gland with fastening screws (sheet metal screw ISO 1481-ST 2.2x4.5 C or ISO 7049-ST 2.2x4.5 C - see Accessories). Cable gland only permitted before soldering.</li> </ul>
IPC conformity	Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.

**Data sheet****OMNIMATE Signal - series BL/SL 3.50  
SL 3.50/02/180F 3.2SN OR BX**

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**Technical data****Approvals**

Approvals



ROHS

Conform

**Downloads**Approval/Certificate/Document of  
Conformity[Declaration of the Manufacturer](#)

Brochure/Catalogue

[FL DRIVES EN](#)  
[MB DEVICE MANUF. EN](#)  
[FL DRIVES DE](#)  
[CAT 2 PORTFOLIOGUIDE EN](#)  
[FL BUILDING SAFETY EN](#)  
[FL APPL LED LIGHTING EN](#)  
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[FL ELEVATOR EN](#)  
[FL POWER SUPPLY EN](#)  
[FL 72H SAMPLE SER EN](#)  
[PO OMNIMATE EN](#)

Engineering Data

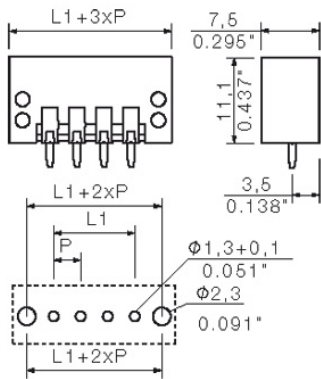
[SL.zip](#)  
[STEP](#)

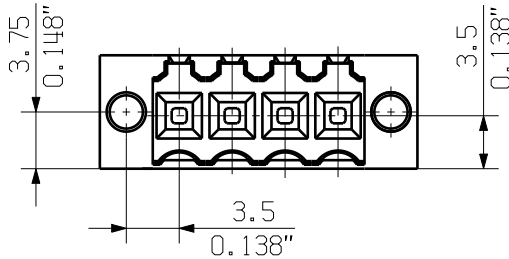
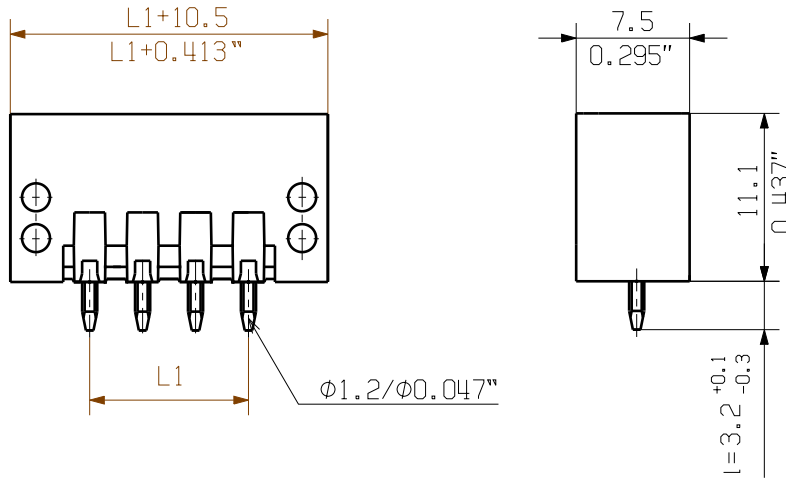
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**Drawings**

**Dimensional drawing**





hole pattern

For the mounting of PCBs, it should be noted that the rated data given in the catalogue relates only to the connection elements. The necessary creepage and clearance paths must be observed in connection with the respective applicant in accordance to VDE 0110. The current-carrying capacity and pitch tolerance is to be determined according to DIN IEC 326 part 3 very fine.

Weidmüller connectors are tested to the DIN VDE 0627 standard, and are valid for its field of application. Provided that the connectors are used to the intended purpose, all requirements with respect to the occurring of electrical, mechanical, thermic and corrosive stress will be satisfied.

P = Raster / pitch

shown: SL 3.50/04/180F

24	80.5	3.171	±0.2
23	77.0	3.033	
22	73.5	2.895	
21	70.0	2.757	
20	66.5	2.619	
19	63.0	2.481	
18	59.5	2.343	
17	56.0	2.205	
16	52.5	2.067	±0.15
15	49.0	1.929	
14	45.5	1.791	
13	42.0	1.654	
12	38.5	1.516	±0.1
11	35.0	1.378	
10	31.5	1.240	
9	28.0	1.102	
8	24.5	0.965	
7	21.0	0.827	
6	17.5	0.689	
5	14.0	0.551	
4	10.5	0.413	
3	7.00	0.276	
2	3.50	0.138	
n no of poles	L1 [mm]	L1 [inch]	Toleranz/ tolerance

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General tolerance:  
DIN ISO 2768-mK



90310/5  
30.09.16 HELIS\_MA 00

Modification

**Weidmüller**

Cat.no.: . . . . .  
**4 19672 28**

Drawing no. Issue no.  
Sheet 03 of 03 sheets



Date	Name
Drawn 04.09.2008	HELIS_MA
Responsible	AMANN_A
Checked 18.10.2016	HELIS_MA
Approved	LANG_T

**SL 3.50/.. /180...**  
STIFTLISTE  
MALE HEADER

Scale: 5:1

Supersedes: .

Product file: SL 3.50

7296

## Recommended wave soldering profiles

**Weidmüller Interface GmbH & Co. KG**  
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### Single Wave:



### Double Wave:



### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.