

## OMNIMATE Signal - series LM LM1N 3.50/02/90 3.2SN OR BX

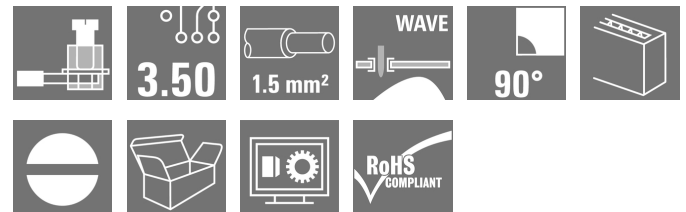
**Weidmüller Interface GmbH & Co. KG**  
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### Product image



Similar to illustration

Small, compact PCB terminal with proven clamping yoke connection and 3.5 mm pitch. Conductor outlet direction 90° and 135°. Suitable for conductor cross-sections up to 1.5 mm<sup>2</sup>.



### General ordering data

Type	LM1N 3.50/02/90 3.2SN OR BX
Order No.	<a href="#">1716710000</a>
Version	PCB terminal, 3.50 mm, No. of poles: 2, 90°, Solder pin length (l): 3.2 mm, tinned, Orange, Clamping yoke connection, Clamping range, max.: 2.08 mm <sup>2</sup> , Box
GTIN (EAN)	4008190396282
Qty.	100 pc(s).
Product data	IEC: 320 V / 13 A / 0.5 - 1.5 mm <sup>2</sup> UL: 300 V / 10 A / AWG 28 - AWG 14
Packaging	Box

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**Technical data**
**Dimensions and weights**

Width	7.6 mm	Width (inches)	0.299 inch
Height	27.3 mm	Height (inches)	1.075 inch
Height of lowest version	24.1 mm	Depth	9.15 mm
Depth (inches)	0.36 inch	Net weight	1.71 g

**System parameters**

Product family	OMNIMATE Signal - series LM	Wire connection method	Clamping yoke connection
Mounting onto the PCB	THT solder connection	Conductor outlet direction	90°
Pitch in mm (P)	3.5 mm	Pitch in inches (P)	0.138 inch
No. of poles	2	Fitted by customer	Yes
Max. adjacent poles per row	24	Solder pin length (l)	3.2 mm
Solder pin dimensions	1.0 x 0.6 mm	Solder eyelet hole diameter (D)	1.3 mm
Solder eyelet hole diameter tolerance (D)+	0, 1 mm	Number of solder pins per pole	1
Screwdriver blade	0.4 x 2.5	Screwdriver blade standard	DIN 5264
Tightening torque, min.	0.2 Nm	Tightening torque, max.	0.25 Nm
Clamping screw	M 2	Stripping length	5 mm
L1 in mm	3.5 mm	L1 in inches	0.138 inch
Touch-safe protection acc. to DIN VDE 0470	IP 20	Touch-safe protection acc. to DIN VDE 57 106	Safe from finger touch
Volume resistance	3.60 mΩ		

**Material data**

Insulating material	PA	Colour	Orange
Colour chart (similar)	RAL 2000	Insulating material group	I
CTI	≥ 600	Insulation resistance	≥ 10 <sup>8</sup> Ω
UL 94 flammability rating	V-2	Contact material	Copper alloy
Contact surface	tinned	Coating	1-3 μm Ni, 4-6 μm SN
Tinning type	matt	Layer structure of solder connection	1.5-3 μm Ni / 4-6 μm Sn matt
Storage temperature, min.	-25 °C	Storage temperature, max.	55 °C
Max. relative humidity during storage	80 %	Operating temperature, min.	-50 °C
Operating temperature, max.	100 °C	Temperature range, installation, min.	-25 °C
Temperature range, installation, max.	100 °C		

**Conductors suitable for connection**

Clamping range, min.	0.08 mm <sup>2</sup>	Clamping range, max.	2.08 mm <sup>2</sup>
Wire connection cross section AWG, min.	AWG 28	Wire connection cross section AWG, max.	AWG 14
Solid, min. H05(07) V-U	0.5 mm <sup>2</sup>	Solid, max. H05(07) V-U	1.5 mm <sup>2</sup>
Flexible, min. H05(07) V-K	0.5 mm <sup>2</sup>	Flexible, max. H05(07) V-K	1.5 mm <sup>2</sup>
w. plastic collar ferrule, DIN 46228 pt 4, min.	0.5 mm <sup>2</sup>	w. plastic collar ferrule, DIN 46228 pt 4, max.	0.75 mm <sup>2</sup>
Plug gauge in accordance with EN 60999 a x b; ø	2.4 mm x 1.5 mm		


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**Technical data****Rated data acc. to IEC**

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. no. of poles (Tu=20°C)	13 A
Rated current, max. no. of poles (Tu=20°C)	12 A	Rated current, min. no. of poles (Tu=40°C)	11 A
Rated current, max. no. of poles (Tu=40°C)	10 A	Rated voltage for surge voltage class / pollution degree II/2	320 V
Rated voltage for surge voltage class / pollution degree III/2	160 V	Rated voltage for surge voltage class / pollution degree III/3	160 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	2.5 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	2.5 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	2.5 kV	Short-time withstand current resistance	3 x 1s with 72 A

**Rated data acc. to CSA**

Institute (CSA)		Certificate No. (CSA)	154685-1202192
Rated voltage (Use group B / CSA)	300 V	Rated voltage (Use group D / CSA)	300 V
Rated current (Use group B / CSA)	10 A	Rated current (Use group D / CSA)	10 A
Wire cross-section, AWG, min.	AWG 28	Wire cross-section, AWG, max.	AWG 14
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

**Rated data acc. to UL 1059**

Institute (UR)		Certificate No. (UR)	E60693
Rated voltage (Use group B / UL 1059)	300 V	Rated voltage (Use group D / UL 1059)	300 V
Rated current (Use group B / UL 1059)	10 A	Rated current (Use group D / UL 1059)	10 A
Wire cross-section, AWG, min.	AWG 28	Wire cross-section, AWG, max.	AWG 14
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

**Packaging**

Packaging	Box	VPE length	58 mm
VPE width	72 mm	VPE height	113 mm

**Classifications**

ETIM 3.0	EC001284	ETIM 4.0	EC002643
ETIM 5.0	EC002643	ETIM 6.0	EC002643
UNSPSC	30-21-18-01	eClass 6.2	27-26-11-01
eClass 7.1	27-44-04-01	eClass 8.1	27-44-04-01
eClass 9.0	27-44-04-01	eClass 9.1	27-44-04-01

**Data sheet**

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**Technical data**

**Notes**

Notes	<ul style="list-style-type: none"> <li>• Additional colours on request</li> <li>• Rated current related to rated cross-section &amp; min. No. of poles.</li> <li>• Max. outer diameter of the conductor: 2.9 mm</li> <li>• Wire end ferrule with plastic collar to DIN 46228/4</li> <li>• P on drawing = pitch</li> <li>• Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.</li> <li>• It is necessary to hold the insulating body of the one or two pole terminal when tightening the screw</li> </ul>
IPC conformity	Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.

**Approvals**

Approvals	
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ROHS	Conform
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**Downloads**

Approval/Certificate/Document of Conformity	<a href="#">Declaration of the Manufacturer</a>
Brochure/Catalogue	<a href="#">FL DRIVES EN</a> <a href="#">FL ANALO.SIGN.CONV. EN</a> <a href="#">MB DEVICE MANUF. EN</a> <a href="#">FL DRIVES DE</a> <a href="#">CAT 2 PORTFOLIOGUIDE EN</a> <a href="#">FL BUILDING SAFETY EN</a> <a href="#">FL APPL LED LIGHTING EN</a> <a href="#">FLIndustr.CONTROLS EN</a> <a href="#">FL MACHINE SAFETY EN</a> <a href="#">FL HEATING ELECTR EN</a> <a href="#">FL APPL INVERTER EN</a> <a href="#">FL_BASE_STATION EN</a> <a href="#">FL ELEVATOR EN</a> <a href="#">FL POWER SUPPLY EN</a> <a href="#">FL 72H SAMPLE SER EN</a> <a href="#">PO OMNIMATE EN</a>
Engineering Data	<a href="#">EPLAN_WSCAD</a>
Engineering Data	<a href="#">LM1N.zip</a>

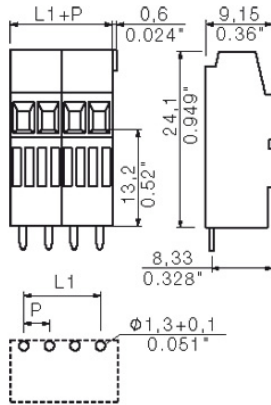
**Data sheet**

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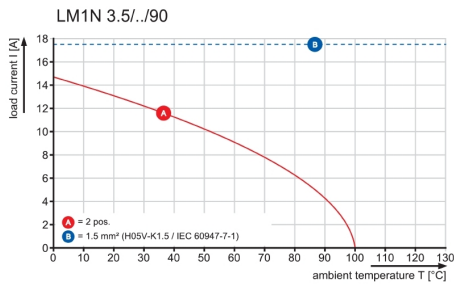
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**Drawings**

**Dimensional drawing**

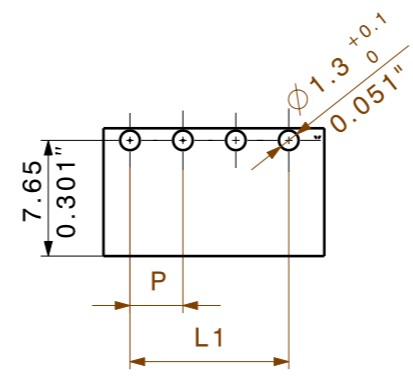
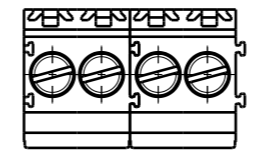
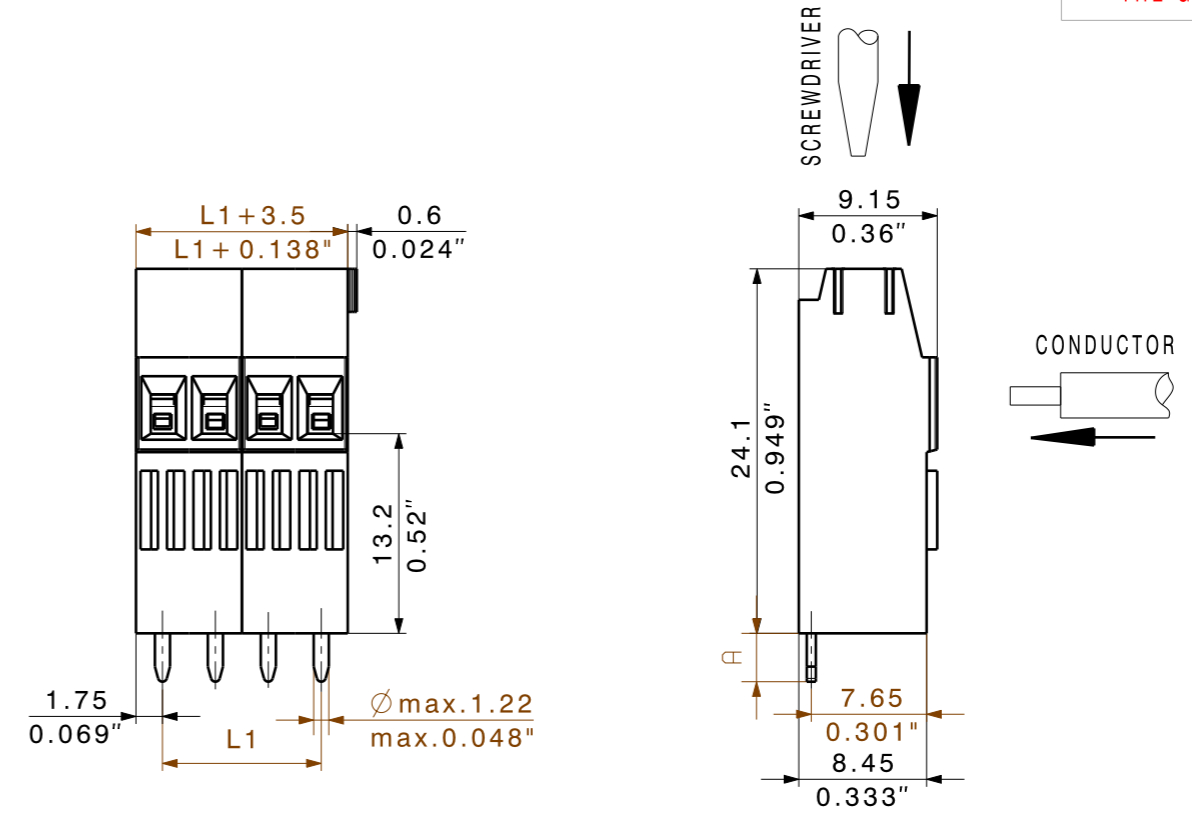


**Graph**



DIE DEUTSCHE VERSION IST VERBINDLICH  
THE GERMAN VERSION IS BINDING

WEITERGABE SOWIE VERVIELFÄLTIGUNG DIESES DOKUMENTS, VERWERTUNG UND MITTEILUNG SEINES INHALTS SIND VERBOTEN, SOWEIT NICHT AUSDRUECKLICH GESTATTET.  
ZUWIDERHANDLUNGEN VERPFLICHTEN ZU SCHADENERSATZ. ALLE RECHTE FUER DEN FALL DER PATENT-, GEBRAUCHSMUSTER- ODER GESCHMACKSMUSTEREINTRAGUNG VORBEHALTEN.  
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P = RASTER/ PITCH  
SHOWN: LM1N 3.50/04/90

24	80,50	3,169
23	77,00	3,031
22	73,50	2,894
21	70,00	2,756
20	66,50	2,618
19	63,00	2,480
18	59,50	2,343
17	56,00	2,205
16	52,50	2,067
15	49,00	1,929
14	45,50	1,791
13	42,00	1,654
12	38,50	1,516
11	35,00	1,378
10	31,50	1,240
9	28,00	1,102
8	24,50	0,965
4.5	+0.1	7 21,00 0,827
	-0.3	6 17,50 0,689
3.2	+0.1	5 14,00 0,551
	-0.3	4 10,50 0,413
STIFT- LAENGE / PIN LENGTH A	TOLERANZ/ TOLERANCES	3 7,00 0,276
		2 3,50 0,138
n	L1 [mm]	L1 [Inch]

	METRIC TOLERANCES			CAT.NO.:	
	X. = ±0.3 X.X = ±0.1 X.XX = ±0.05	65995/0 21.09.12 HELIS_MA 00			C 25525 07
MODIFICATION		DRAWING NO.		ISSUE NO.	
		SHEET 02		OF 03 SHEETS	
		DATE	NAME	<b>LM1N 3.50/././90</b> LEITERPLATTENANSCHLUSSKLEMME PCB TERMINAL	
SCALE: 2/1		DRAWN	09.10.2008 HELIS_MA		
SUPERSEDES: .		RESPONSIBLE	KRUG_M		
		CHECKED	24.09.2012 HERTEL_S		
		APPROVED	HECKERT_M	PRODUCT FILE: LM1N 3.5	1111

## Recommended wave soldering profiles

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### Single Wave:



### Double Wave:



### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.